Words are from left to right, or top to bottom, or diagonally from upper left to lower right.

always	around	because	been	does	
fast	first	five	sing	sit	sleep

alwaysro rifrbcuser aroudoes d dfaursfirt s a l n g s i t r f fsedsesnii itablfvegv rngbecause s t v l e e p s e s t s l e p g n y t a